



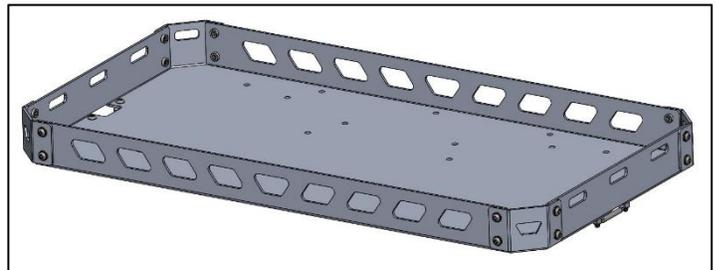
INSTALLATION INSTRUCTIONS

Part #	Description
WFO 1401	30.75" x 16" Universal Aluminum Basket

10076 Streeter Road Suite #7, Auburn, CA 95602
 Phone: 530.268.9494 www.wfoconcepts.com

WFO 1401

BILL OF MATERIALS		
C-40001-01	Main Basket	Qty. 1
C-40001-02	Side Bolt Cap 1 Of 2	Qty. 2
C-40001-03	Side Bolt Cap 2 of 2	Qty. 2
33-6212	1/4"-20 x 3/4" SS Button Head Bolts	Qty. 4
33-23640	1/4"-20 SS Nylock Nut w/ Wax	Qty. 4
33-3041	1/4" SS Flat Washers	Qty. 16
33-6208	1/4"-20 x 1/2" SS Button Head Bolts	Qty. 16
8030T16	Strap Hold Down Mount	Qty. 2
TOOLS NEEDED		
5/32" Allen Socket		
3/8" Drive Ratchet		
7/16" Wrench		
Anti-Seize		



WARNING!

*** Read all instructions thoroughly from start to finish before beginning the job! If these instructions are not properly followed, severe frame, suspension, tire, or body damage may result to the vehicle!

*** WFO Concepts recommends that you exercise extreme caution when working under vehicles supported by jack stands.

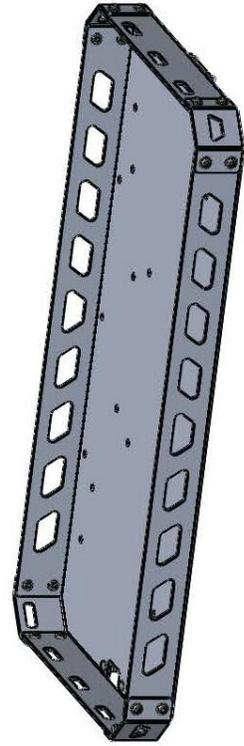
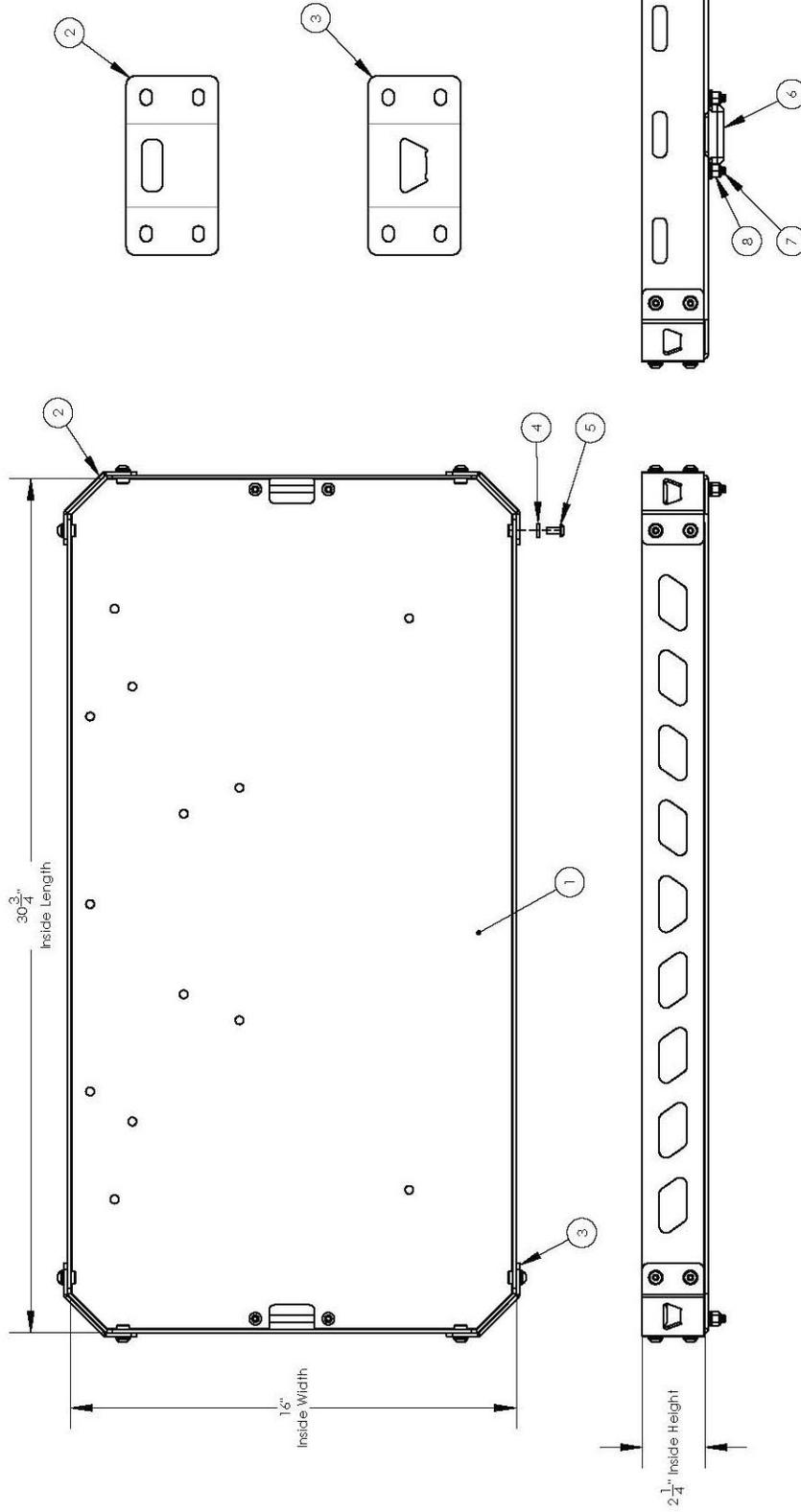
*** WFO Concepts recommends all installation to be performed by a professional shop/service technician. Product failure due to improper installation will not be covered under WFO's warranty policy.

TECH NOTES:

- Whenever installing Stainless Steel Hardware it's a good idea to use Anti Seize to preventing galling of the threads.
- The corner 1/4"-20 Penn Nuts have a max torque rating of 78 in. lbs. (6.5 ft. lbs.)

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Rev
1	C-40001-01	Main Basket Plate	1	B
2	C-40001-02	Corner Cap - Oval Slot Option	2	A
3	C-40001-03	Corner Cap - Bottle Opener Option	2	A
4	33-3041	1/4" SS "AN" Flat Washer	16	A
5	33-6208	1/4"-20 x 1/2" SS Button Head Allen Bolt	16	A
6	8030T16	Strap Holdown Mount	2	A
7	33-6212	1/4"-20 x 3/4" SS Button Head Allen Bolt	4	A
8	33-23440	1/4"-20 SS Nylock Nutw/ Wax	4	A

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	Part Released	7/31/2023	Keven K

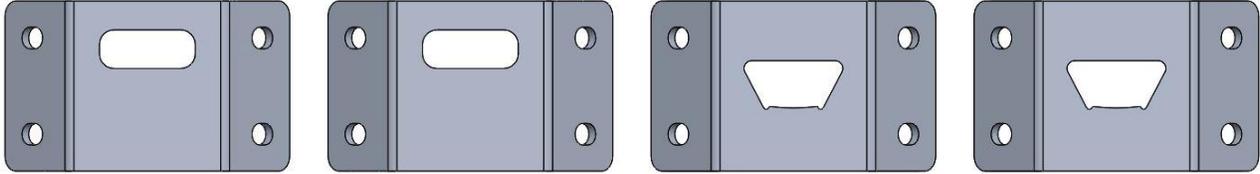


DRAWN BY:	KEVEN K	DATE:	7/31/23	MATERIAL:	1/8" 5052 ALUMINUM		10076 Steeler Rd. - Suite 7 Auburn, CA 95602 Phone: 530.268.2474 WWW.WFOCONCEPTS.COM
DRAWING UPDATED:				FINISH:	RAW		TOLERANCES / DIMENSIONS ARE IN INCHES EXCEPT AS NOTED: ANGULAR ±0.1° BEND ±0.5° DEC: ±0.001 ±0.01 3PL ±0.005
<p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF WFO CONCEPTS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF WFO IS PROHIBITED.</p>				TITLE:	30.75" x 16" Aluminum WFO Basket	PART #	WFO 1401
				DO NOT SCALE DRAWING	SHEET 1 OF 1	REV	A

ASSEMBLY:

1. Locate the 4 provided Corner Caps. **Fig. A.** There will be 2 oval shaped caps and 2 “bottle opener” shaped caps. These caps are universal per corner, it’s up to the end user on which orientation they choose.

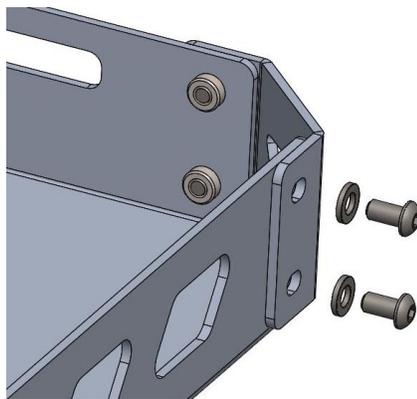
Fig. A



2. Locate the qty. (16) provided $\frac{1}{4}$ "-20 x $\frac{1}{2}$ " SS Button head allen bolts and qty. (16) $\frac{1}{4}$ " Washers.
3. Insert bolt through washer and into the pressed in Penn nut in the main basket. **Fig. B.** Repeat for all 16 bolts. Using a $\frac{5}{32}$ " allen socket and ratchet, snugly tighten all bolts.

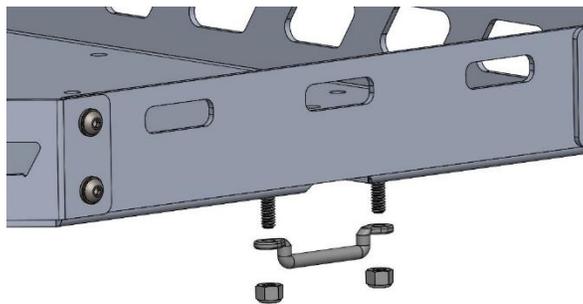
*Note – It’s beneficial to add a little anti seize to any Stainless-Steel Hardware to prevent galling of the threads.

Fig. B



4. Next locate the qty. (2) ice chest hold down straps, qty. (4) $\frac{1}{4}$ "-20 x $\frac{5}{8}$ " SS allen bolts, and qty. (4) $\frac{1}{4}$ "-20 nylock nuts. Assemble with the hold down strap on the bottom of the basket. See **Fig. C**

Fig. C





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