

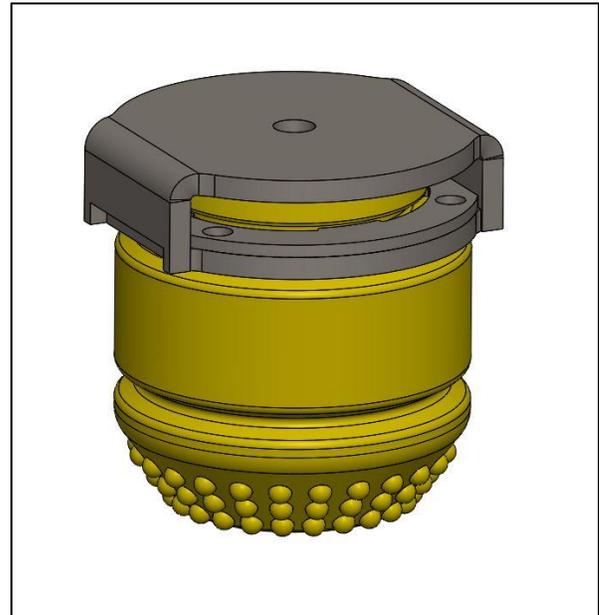


Part #	Description
WFO 1381	Universal Bump Stop

10076 Streeter Road Suite #7, Auburn, CA 95602
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WFO 1381

BILL OF MATERIALS	
Pair of WM 17001	Bump stop mount
Pair of K201944	Bump stop
TOOLS NEEDED	
Hand tools Flat head screwdriver Welder	

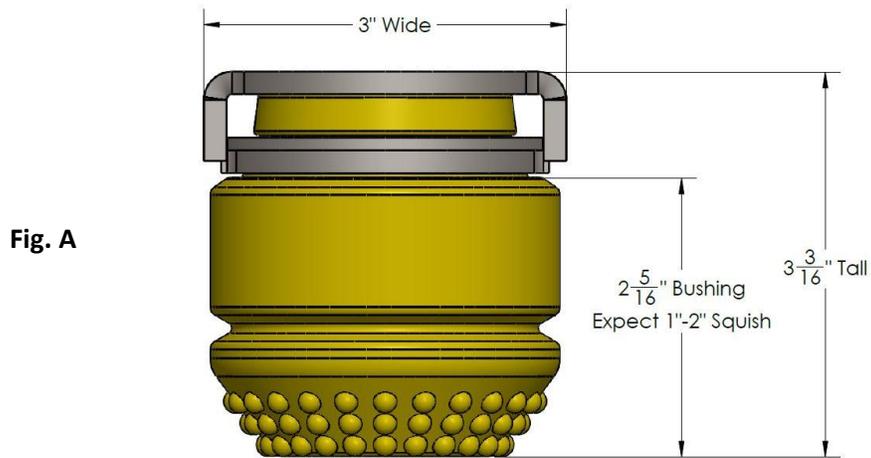


WARNING!
*** Read all instructions thoroughly from start to finish before beginning the job! If these instructions are not properly followed, severe frame, suspension, tire, or body damage may result to the vehicle! *** WFO Concepts recommends that you exercise extreme caution when working under vehicles supported by jack stands. *** WFO Concepts recommends all installation to be performed by a professional shop/service technician. Product failure due to improper installation will not be covered under WFO's warranty policy.

TECH NOTES:
- These are designed to be a universal mount. End consumer may bolt or weld the bump mounts on. - Do Not weld mounts onto frame when bump is installed. - When locating a bump stop, it is best to cycle your suspension to find the desired location without obstruction with other components.

INSTALL:

1. You will first want to cycle your suspension to the desired bump height. These bump stops will compress roughly 1" – 2". Depending on how heavy your vehicle is or how hard the vehicle bottoms out. Fig. A



2. Keeping the compression factor in mind lower the axle roughly the 1" – 2" from where your maximum bump location is at before attaching the bumps.
3. You now have the option of attaching the bump mount:
 - a. If bolting, the mount can fit a 3/8" bolt in the center. **Fig. B**
 - b. If welding, simply weld a 1" to 2" weld on opposite sides. Do Not weld the mount with the bump installed. **Fig. B**
 - c. If extending the bump, you can use a piece of tubing at any desired length and weld it between the bump and frame.
4. To install the bump into the mount, use a twisting motion to install. The lip of the bump will pop into the thinner section of the mount. Start on one side and apply pressure as you twist/pop the bump in.
5. To remove the bump, use a large flat head screwdriver and stick it between the base of the mount and the base of the bump. Twist the screwdriver to pop it free. **Fig. C**

Fig. B

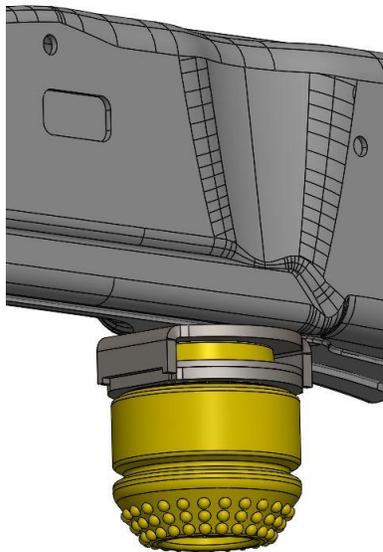
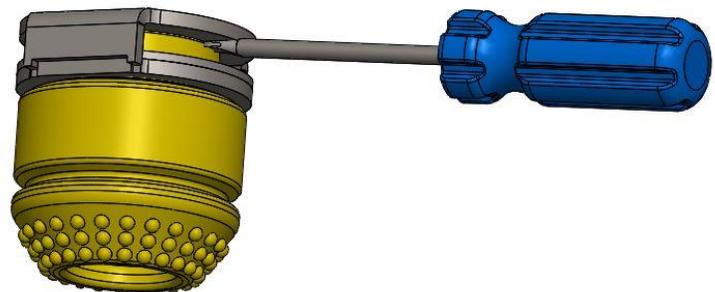


Fig. C



6. Paint the mount once finished, install the bump, and go test them out!



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